

WPJET4 Gamma Camera Upgrade (GCU)

D20	Report on M25: Detector assembly and laboratory tests with
	radioactive source and C&M

Replacing the existing gamma-ray detectors of the Gamma Camera at JET for improving the energy resolution and count rate capability is needed for operation in the DT campaign. Target values are an energy resolution of 5% at 1.1 MeV and a count rate capability exceeding 500 kHz.

For the upgraded Gamma Camera new LaBr₃:Ce-based detectors are used coupled to MPPC with a passive RC system.

C&M - Control and Monitoring system: CANCELLED not designed and installed.

Necessary scintillators and electronic elements were ordered and delivered to the National Centre for Nuclear Research (NCBJ) in 2016:

- LaBr₃:Ce scintillators from St Gobain,
- MPPC type S13361-3050NE-04 from Hamamatsu,
- aluminum capsules,
- printed circuit boards for FilterBoxes@NCBJ production,
- printed circuit boards for MPPC temperature compensation device MTCD@NCBJ production.

The passive bases used in capsule swere delivered by our Italian collaborators.

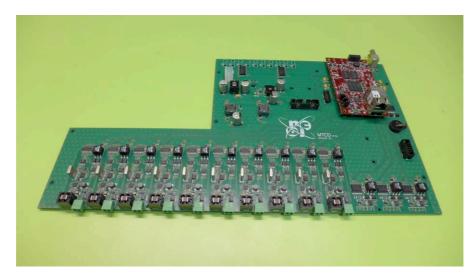
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1. Printed circuit board (PCB) for MTCD@NCBJ

- communication between MTCD@NCBJ and FilterBox@NCBJ, 10 channel power supply for MPPC detectors,

- input and output synchronization of the whole system.



2. FilterBox@NCBJ

- high voltage power supply filters,
- power supplies for active elements placed inside each detector capsule,
- temperature readout from a temperature sensor to be sent to MTCD@NCBJ.



3. REMARKS

Our remarks concerning passive bases delivered by Milan to be installed in a final capsule:

from 3 "old" passive bases one was left by Milan at NCBJ on January 19, 2017 - we have sent questions/comments concerning this base, checked only "by eye" and making a photo. We are concerned about a quality of this base as well as length of cables, see photo. We have asked to put some attention to a relative position of MPPC and a temperature sensor: To measure a temperature in a proper way, the thermometer should be placed centrally over the MPPC.

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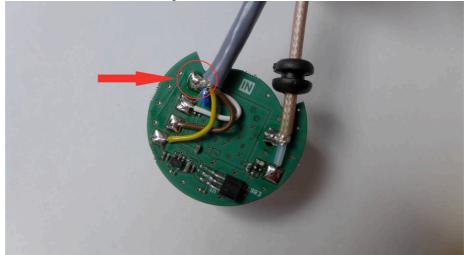
2.

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A thermal paste, easy available in any shop, should be applied between the thermometer and the PCB to ensure a thermal contact between MPPC and thermometer.

Already at NCBJ in January an intervention was required for the 1^{st} passive base set to remove a capacitor. The 2^{nd} set of passive bases was delivered without this capacitor.

- Two "old" passive bases were brought to NCBJ by the Milan team on February 14, 2017.
- no changes were made into these 2 "old" bases by the Milan team between visits in January and February. The necessary resoldering had to be made at NCBJ, see below.
- 3. 7 new passive bases were delivered to NCBJ with the same position of a temperature sensor but with a better soldering. The 2nd set of passive bases has the same position of a temperature sensor.
- 4. After a discussion with Marco Tardocchi, Stefan Korolczuk has started to work with "old" passive bases. Stefan has removed a capacitor and made a resoldering of cables.
 - 4.1. It was observed that loose tin drops were left on a passive base.
 - 4.2. It was removed too much bare cable (without isolation) from cables what can cause a short circuit during mounting a base in a capsule.
 - 4.3. There are bare cables near open vias.



<u>As a conclusion</u>, we are concerned about a performance of these 3 "old" passive bases at JET. In our opinion, these 3 bases should be made in the same way as 7 new one, as it was declared by Marco in his email (7.02.2017): *"The bases and cables are identical to the one which we have left you."*

- 5. Longer cables were soldered to all 10 passive bases, about 40 cm. The already installed at JET two prototypes were equipped with cables of length ~20 cm. The length of cables in prototypes were obtained from measurements done with CsI-based capsules and technical drawing. We decided to cut cables to the length ~20 cm.
- 6. Capsules with U-opening were chosen for a final capsule.
- 7. No thermal paste is used in a final capsule.
- Different BNC types: in the 2nd part of passive bases different BNC connectors have been found
 - see photo. New BNC connectors of the same type were brought to JET in May 2017 and
 replaced by Stefan.

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9. We had a question regarding LEMO cables.

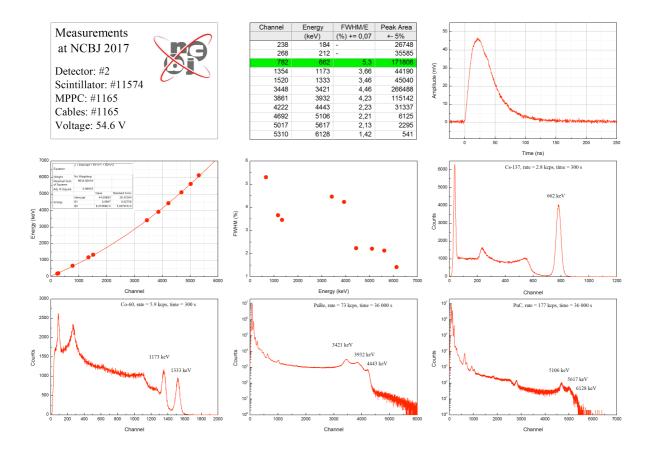
Now the shielding is connected to the ground (GND), but previously, in the 1st part of passive bases, it was not used on the detector side - it was simply cut. Which standard should we use now? This information is necessary before we start a detector testing. Answer from Milan: *"We think that you can go on with the bases with the shielding connected to the ground. We guess that there will be no differences in terms of performance. Let us know if you don't agree."*

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DATA SHEETS

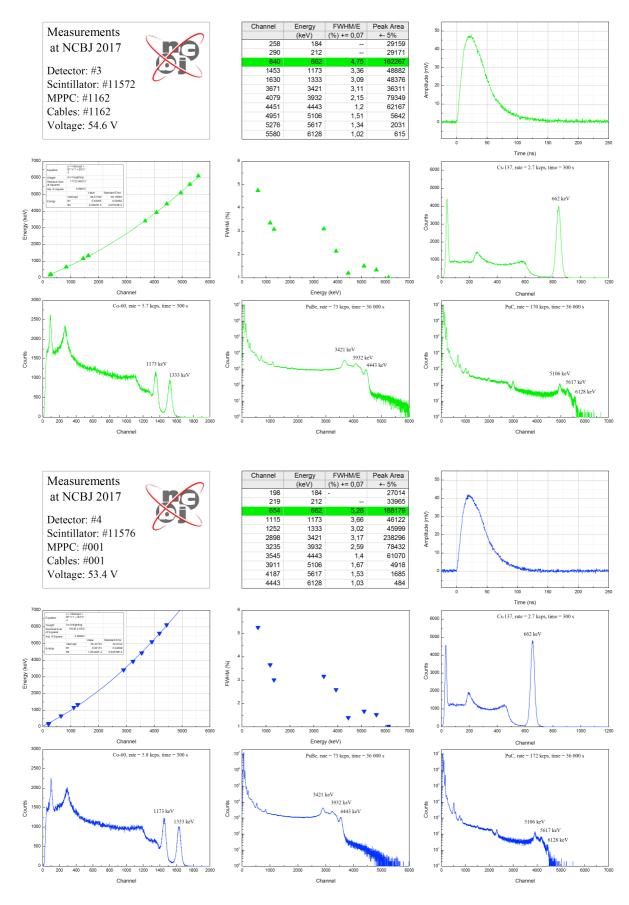
Below there are 19 data sheets for capsules installed at JET, as measured at NCBJ. One data sheet is missing for the detector No 1, now installed in the channel 6 of the Horizontal Camera - the detector was taken to Milan before complete measurements at NCBJ. All measurements were performed according to a plan from Marco Tardocchi.



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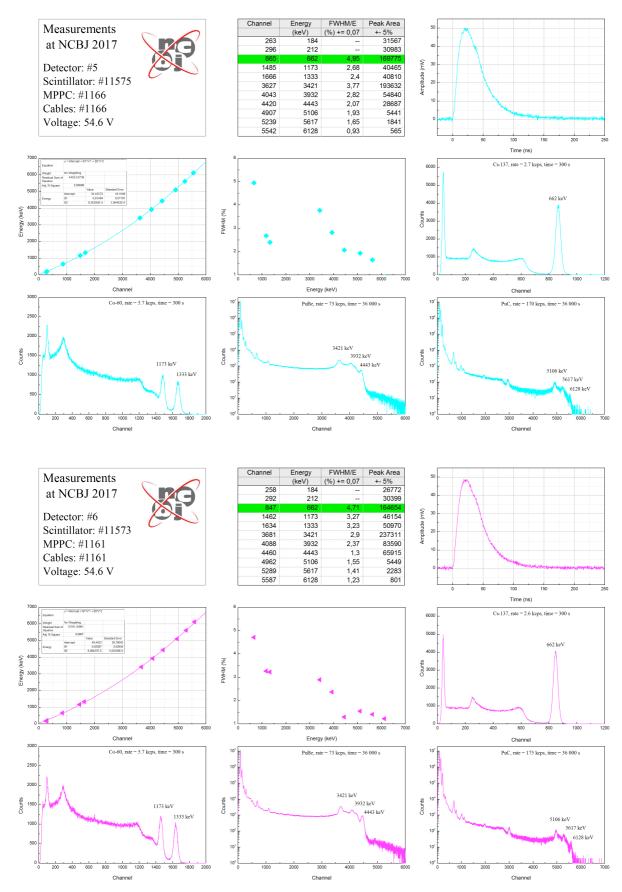


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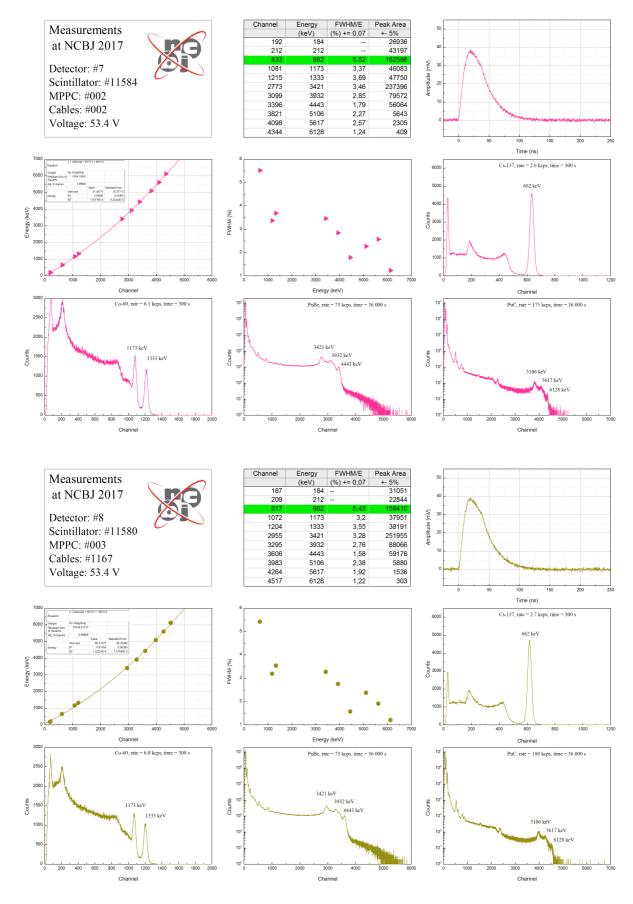
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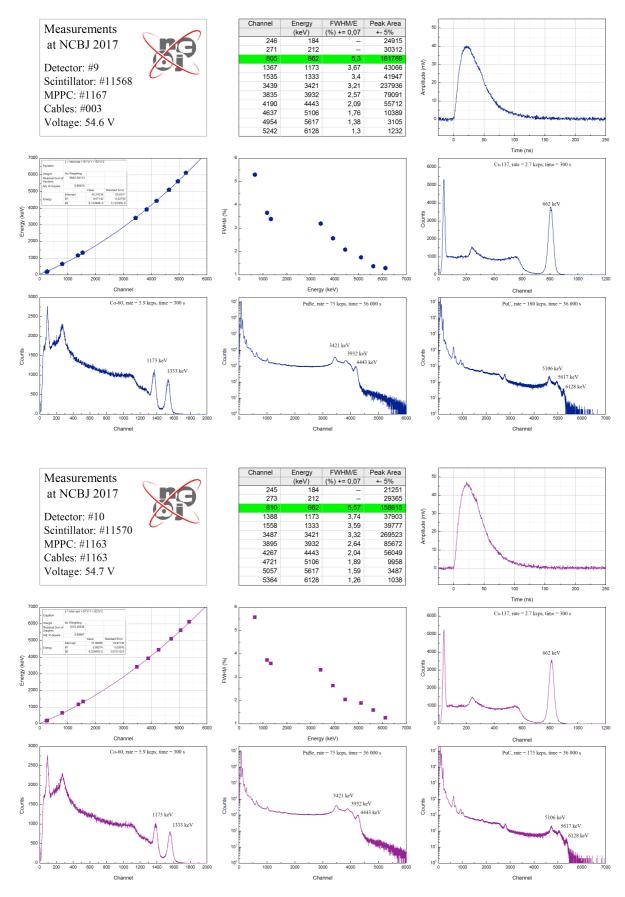
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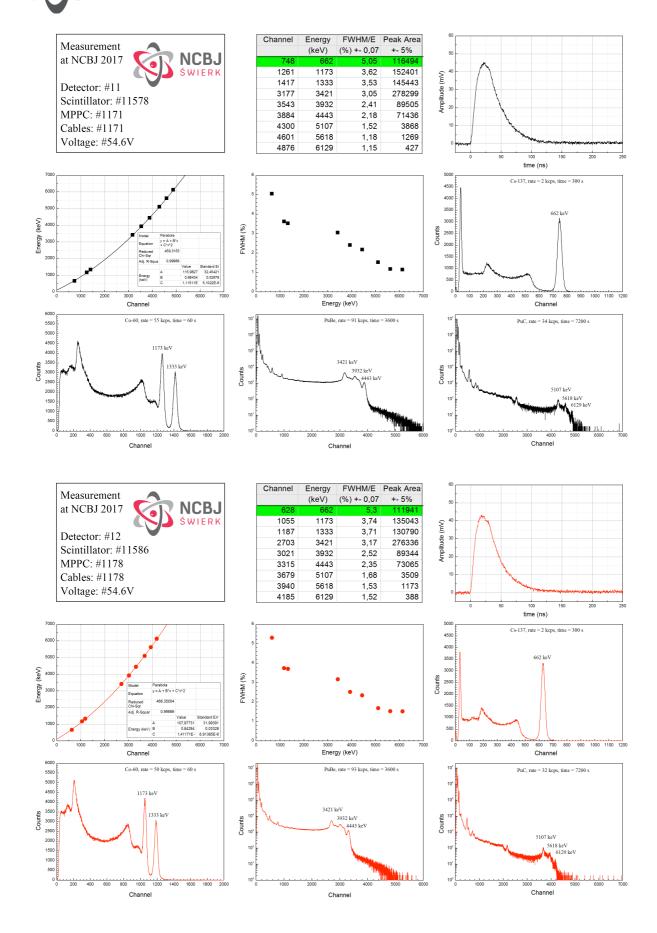
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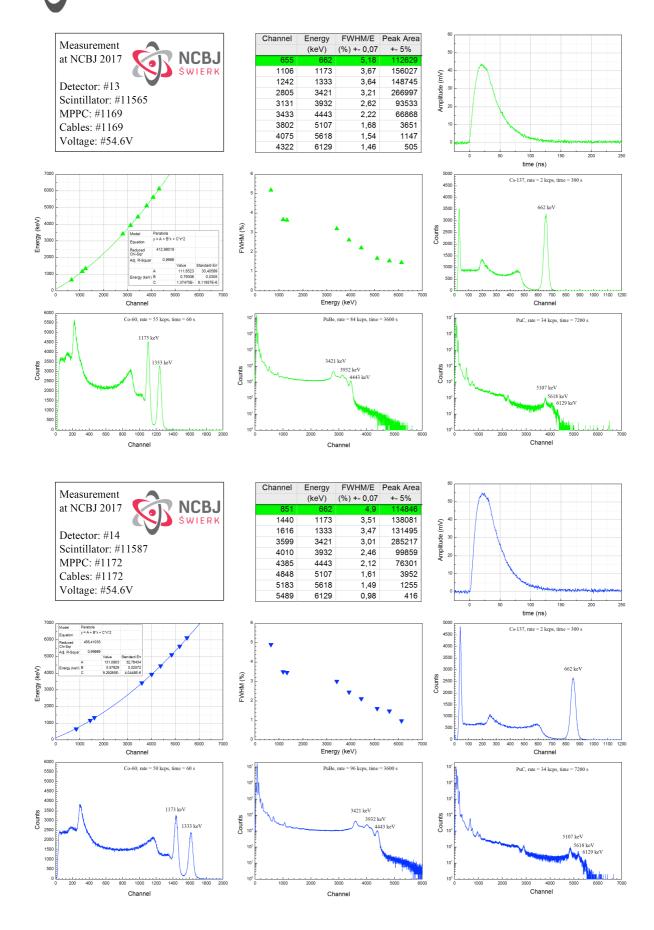
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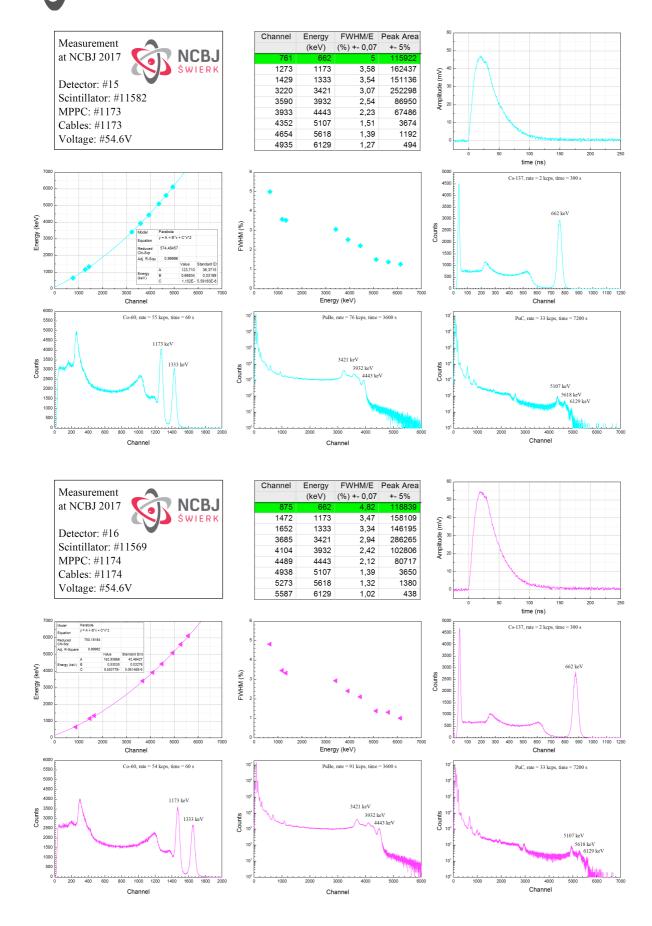
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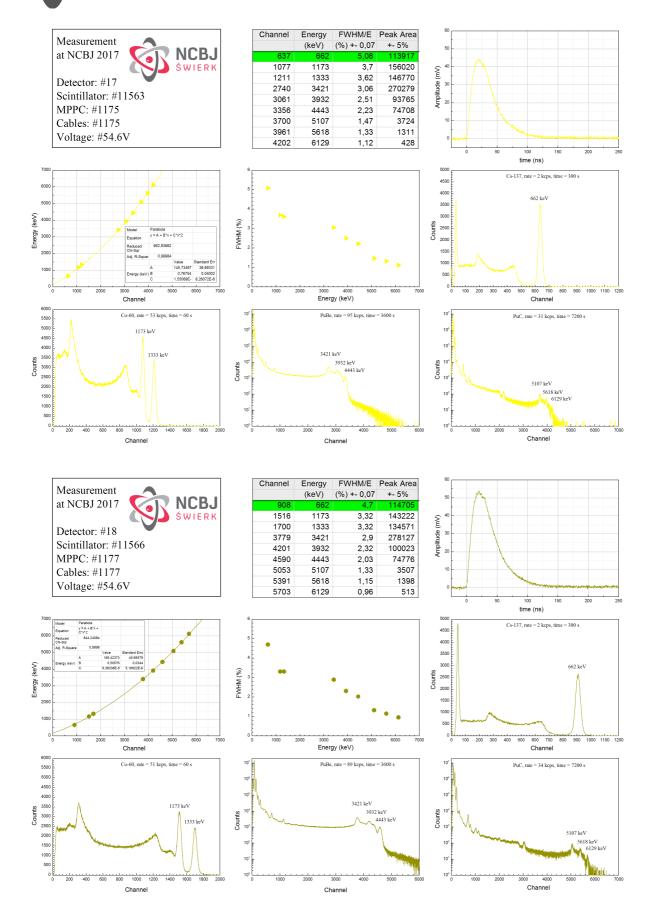
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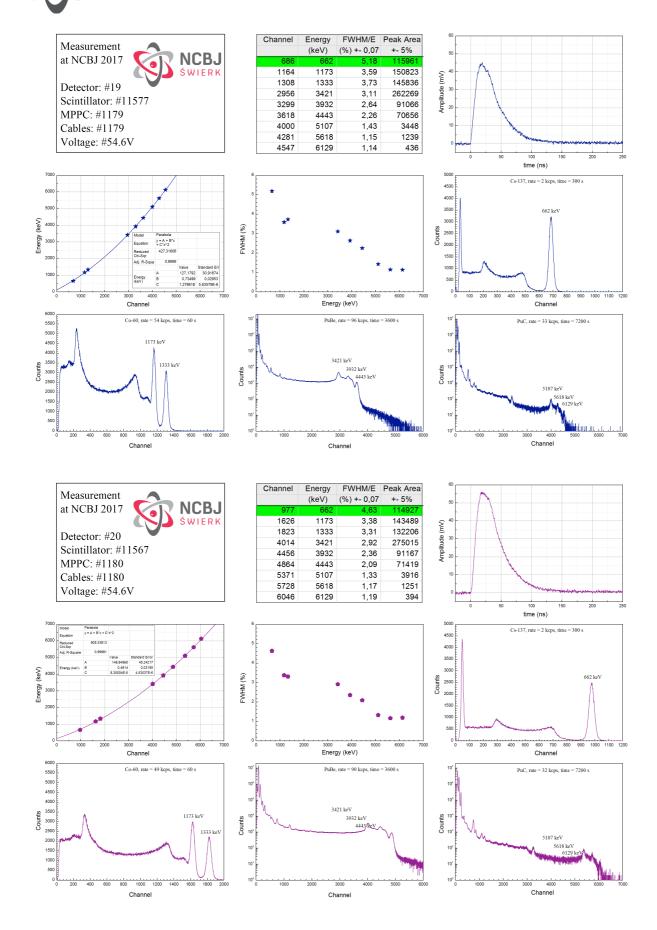
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Detector no.	Scintillator no.	MPPC no.	Cables no.	$\begin{array}{c} \text{Comments} \\ \Delta \text{FWHM} = 0.07\% \end{array}$
# 1	11571	1164	1164	FWHM (Cs) = 4,90 % OK (TAKEN TO MILAN)
# 2	11574	1165	1165	FWHM (Cs) = $5,30 \%$ OK
# 3	11572	1162	1162	FWHM (Cs) = 4,75 % OK
# 4	11576	001	001	FWHM (Cs) = 5,26 % OK
# 5	11575	1166	1166	FWHM (Cs) = 4,95 % OK
# 6	11573	1161	1161	FWHM (Cs) = 4,71 % OK
# 7	11584	002	002	FWHM (Cs) $= 5,52 \%$ OK
# 8	11580	003	1167	FWHM (Cs) $= 5,43 \%$ OK
# 9	11568	1167	003	FWHM (Cs) = 5,30 % OK
# 10	11570	1163	1163	FWHM (Cs) = 5,57 % OK
Detector no.	Scintillator no.	MPPC no.	Cables no.	Comments Δ FWHM = 0,07%
Detector no. # 11	Scintillator no.	MPPC no.	Cables no.	
				Δ FWHM = 0,07%
# 11	11578	1171	1171	Δ FWHM = 0,07% FWHM (Cs) = 5,05% OK
# 11 # 12	11578 11586	1171 1178	1171 1178	Δ FWHM = 0,07% FWHM (Cs) = 5,05 % OK FWHM (Cs) = 5,30 % OK
# 11 # 12 # 13	11578 11586 11565	1171 1178 1169	1171 1178 1169	Δ FWHM = 0,07% FWHM (Cs) = 5,05 % OK FWHM (Cs) = 5,30 % OK FWHM (Cs) = 5,18 % OK
# 11 # 12 # 13 # 14	11578 11586 11565 11587	1171 1178 1169 1172	1171 1178 1169 1172	Δ FWHM = 0,07% FWHM (Cs) = 5,05 % OK FWHM (Cs) = 5,30 % OK FWHM (Cs) = 5,18 % OK FWHM (Cs) = 4,90 % OK
# 11 # 12 # 13 # 14 # 15	11578 11586 11565 11587 11582	1171 1178 1169 1172 1173	1171 1178 1169 1172 1173	Δ FWHM = 0,07% FWHM (Cs) = 5,05 % OK FWHM (Cs) = 5,30 % OK FWHM (Cs) = 5,18 % OK FWHM (Cs) = 4,90 % OK FWHM (Cs) = 5,00 % OK
# 11 # 12 # 13 # 14 # 15 # 16	11578 11586 11565 11587 11582 11582 11569	1171 1178 1169 1172 1173 1174	1171 1178 1169 1172 1173 1174	$\Delta FWHM = 0,07\%$ FWHM (Cs) = 5,05 % OK FWHM (Cs) = 5,30 % OK FWHM (Cs) = 5,18 % OK FWHM (Cs) = 4,90 % OK FWHM (Cs) = 5,00 % OK FWHM (Cs) = 4,82 % OK
# 11 # 12 # 13 # 14 # 15 # 16 # 17	11578 11586 11565 11587 11582 11569 11563	1171 1178 1169 1172 1173 1174 1175	1171 1178 1169 1172 1173 1174 1175	$\Delta FWHM = 0,07\%$ FWHM (Cs) = 5,05 % OK FWHM (Cs) = 5,30 % OK FWHM (Cs) = 5,18 % OK FWHM (Cs) = 4,90 % OK FWHM (Cs) = 5,00 % OK FWHM (Cs) = 4,82 % OK FWHM (Cs) = 5,08 % OK

During installation at JET in May 2017, it was found that the Vertical Camera has a different shape than the Horizontal Camera. Additional cables shortening (by approx. 5 cm) were performed during installation on JET.

A new report on data obtained in March and May 2017 at JET, will be prepared after analysis is finished, by the end of June 2017.

The detector No 12 was given to Ana and Rita for their tests at home lab.

The report was prepared by the NCBJ team

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